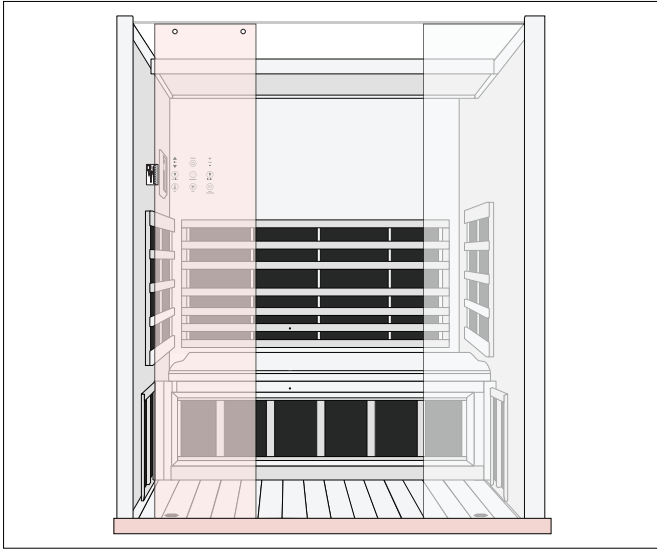
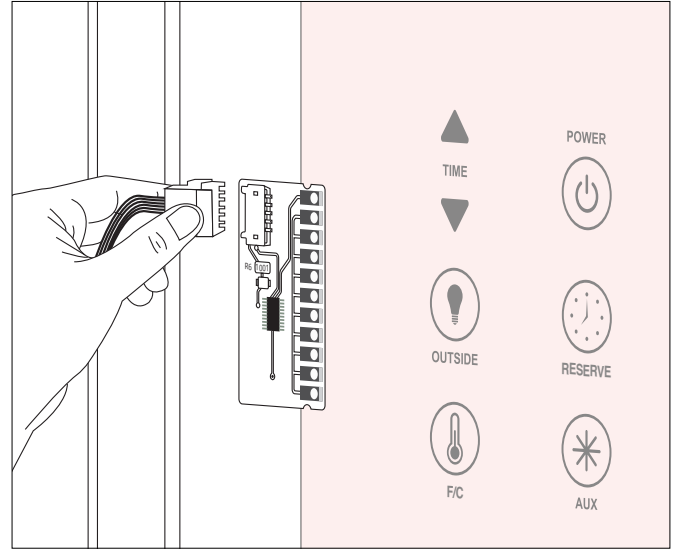


Glass Keypad Installation

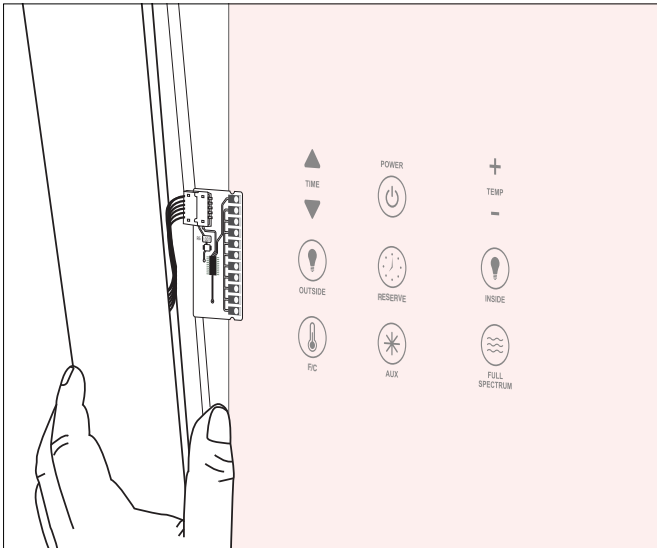
- 1** **Position the Left Glass Panel** – Set the bottom edge of the glass panel into the floor groove.



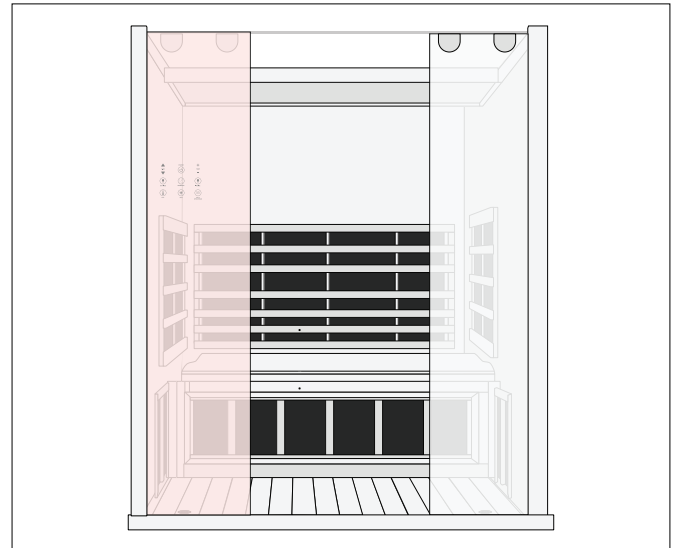
- 2** **Connect Wiring** – Locate the Molex connector from the side wall and connect it to the matching connector on the glass panel.



- 3** **Align and Lower the Glass**– Carefully push the glass panel into the groove on the left side wall.



- 4** **Check Wire Clearance**– Ensure all wires are fully tucked inside and not pinched between the glass and wood.



Using Your Outside Sauna Control Panel

System On/Off

1. Press the **"POWER"** button once to turn on the sauna.
2. Your session will automatically end after the programmed timer expires.
3. Press the "POWER" button at any time to turn off the sauna.



Sauna Session Time

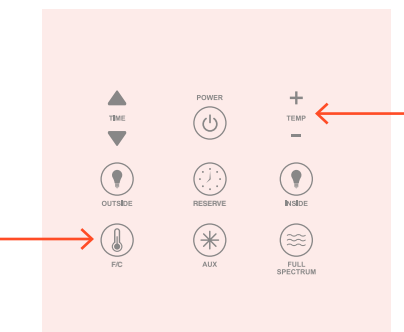
You can **set the duration of your sauna session** for a maximum of 60 minutes. Press the TIME UP or TIME DOWN buttons to increase or decrease your desired sauna session time in 1 minute increments. When you have reached your desired time, release the button.



Controlling the Set Temperature

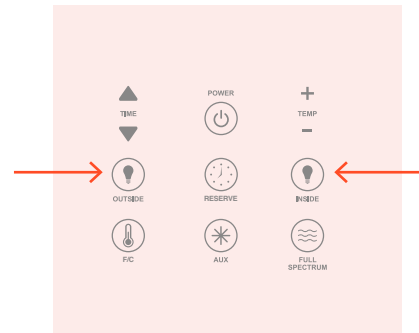
You can **program your sauna for a maximum temperature** of 175°F (79.4°C). Press the TEMP UP/DOWN (+/-) buttons to set the desired temperature. When the display shows your desired temperature, release the buttons. Press either the TEMP UP or TEMP DOWN buttons during your sauna session to manually control the desired cabin temperature.

You can **alternate between Fahrenheit and Celsius** by pressing the F/C button on the keypad.



Inside / Outside Light

1. Press the button labeled **"INSIDE"** to turn on or off the interior light.
2. Press the button labeled **"OUTSIDE"** to turn on or off the exterior light and the heater back lights.



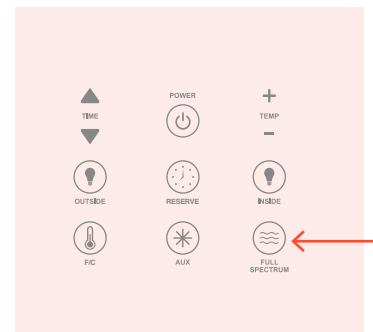
Full Spectrum

Press the **"Full Spectrum"** button to change the intensity of the front Full Spectrum heaters.

The heaters start at 100% intensity.

1. Press the button once to reduce to 75% intensity.
2. Press the button a second time to change to 50% intensity.
3. Press the button a third time to change to 0% intensity.

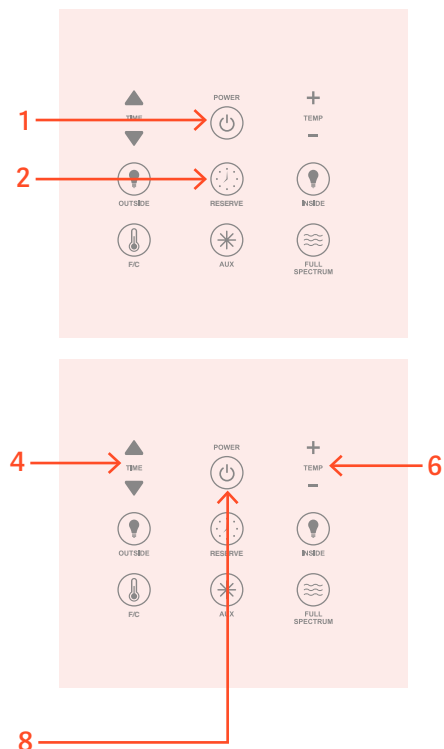
Note: The intensity will be displayed on the keypad inside the sauna.



Reservation

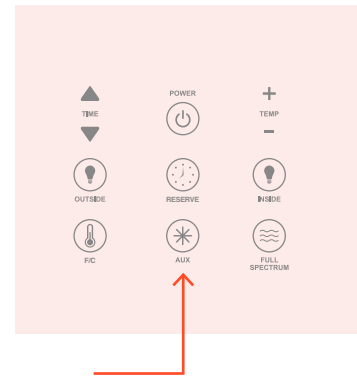
You can **preset your sauna** to turn on up to 36 hours in the future:

1. Press the POWER button to turn on your sauna.
2. Press the RESERVE button.
3. The time and temperature will begin to flash.
4. Press the TIME UP button to set the number of hours ahead you would like your sauna to turn on.
5. The range is 1 - 36.
6. Set the maximum set temperature by pressing the TEMP UP or TEMP DOWN button.
7. The keypad will flash and the time will count down in one hour increments until the sauna turns on.
8. To cancel the reservation, press the "POWER" button once to turn off the sauna.



AUX

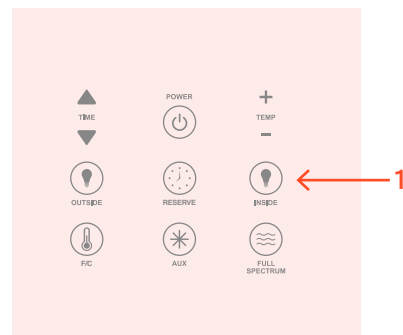
The **AUX button** will be used to control additional features that can be added to your sauna. The instructions to use these features will be included when the item is purchased.



Keypad Lock

The **keypad can be locked to prevent** it from being turned on or off or the temperature adjusted. There are two locking functions:

1. Lock Entire Keypad: Hold down the "INSIDE" button for 15 seconds. This will lock the entire keypad. To unlock the keypad, repeat the above step.
2. Lock Keypad - Light Button Will Continue To Work: Hold down the "OUTSIDE" button for 15 seconds. This will lock the entire keypad except the light button. To unlock the keypad, repeat the above step.



16 - Hour Mode - Commercial Mode

16 Hour Mode allows the sauna to remain in operation for up to 16 hours, making it ideal for commercial facilities that require a preheated sauna throughout the day.

To Activate 16 Hour Mode

1. Press the **POWER** button to turn on the sauna.
2. Press the **F/C button** to change the display to Celsius.
3. Set the temperature to 10°C using the **TEMP +/- buttons**.
4. Press and hold the **AUX button** for 5–7 seconds until you hear a beep.
5. Press the **F/C button** to change the display back to Fahrenheit.
6. Set the temperature to **175°F** using the **TEMP +/- buttons**.
7. Wait approximately 1–2 minutes for the heaters to turn on.

Notes

1. The sauna will remain in **16 Hour Mode** until it is turned off.
2. The heaters will cycle on and off as needed to maintain the set temperature.
For continuous operation, leave the temperature set to **175°F**.
3. The **TIME UP/DOWN buttons** will continue to function, but when the timer reaches 0, the heaters will remain on while 16 Hour Mode is active.
4. To exit **16 Hour Mode**, press the **POWER** button to turn the sauna off.
 - To use 16 Hour Mode again, repeat the activation steps above.
 - To verify that 16 Hour Mode is active, set the timer to 0. If the heaters remain on, the mode has been successfully activated.

Note: The glass keypad does not display the current temperature or timer settings. During activation, refer to the main control panel inside the sauna to view and adjust the temperature and timer settings.