

Tools Needed:

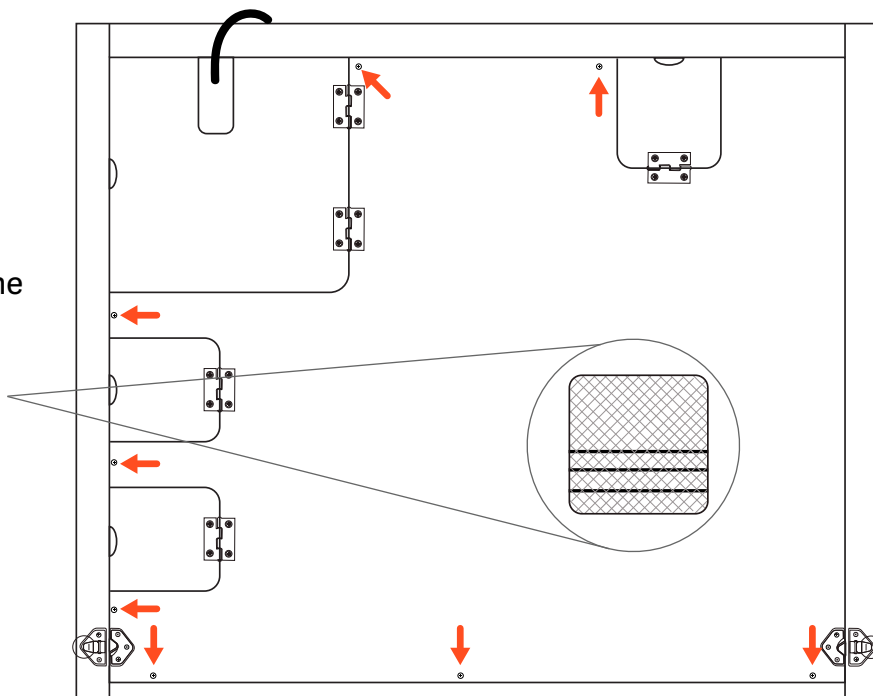
- Step ladder
- Screwdriver
- Possibly a wrench for nuts

Important: Always unplug the sauna before starting this procedure.

STEPS:

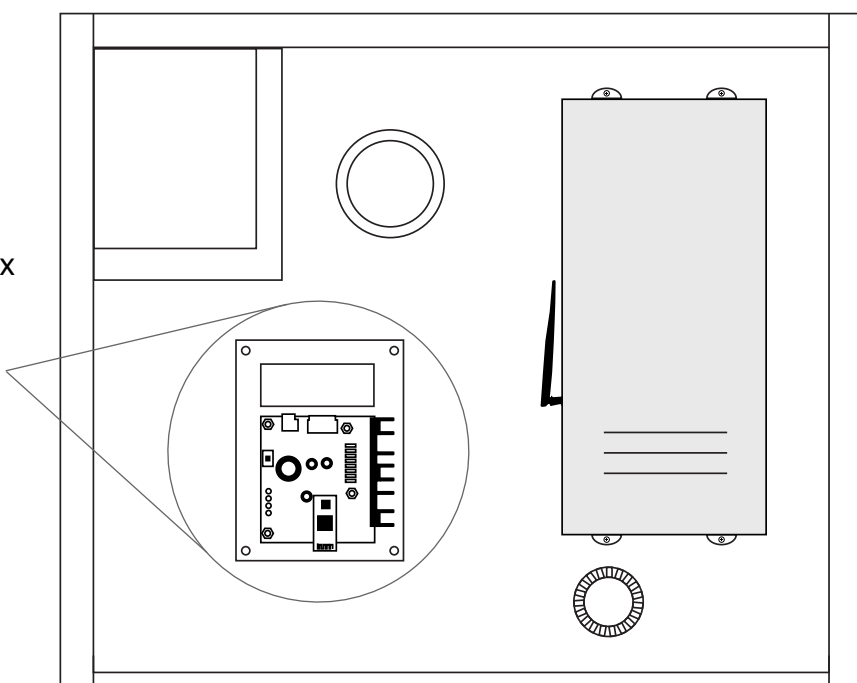
1. Access the Roof

- Use a step ladder to reach the roof of the sauna.
- The bluetooth board is located under the mesh screen cutout in the roof panel.
 - The physical location will vary depending on sauna model.
- Unscrew the roof cover to expose the bluetooth board and power supply.



2. Locate the Bluetooth Circuit Board

- Look for the large silver power supply box under the hatch.
- The Bluetooth board is a yellow textured board attached near the power supply.

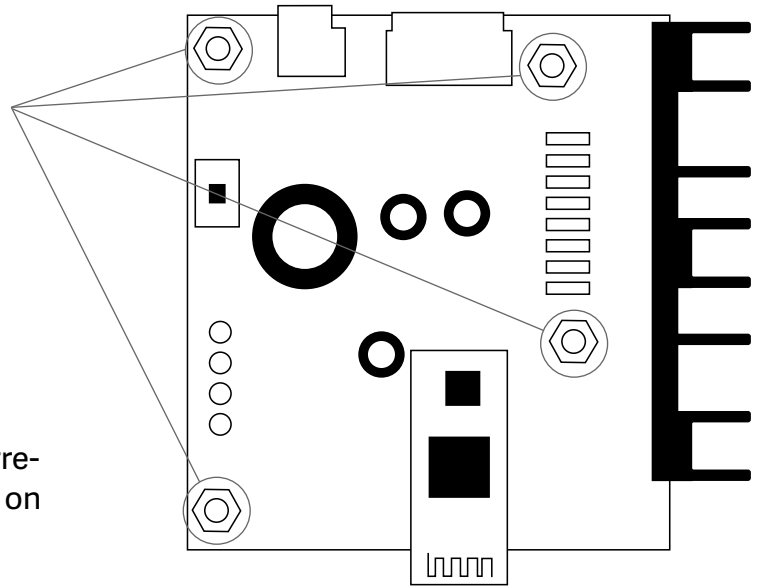


3. Remove the Original Bluetooth Board

- Disconnect all wiring connectors attached to the Bluetooth board.
- Remove the four nuts securing the board to the backing board.
- Carefully lift out the original board.

4. Install the New Bluetooth Board

- Place the new board onto the four bolts.
- Reseat the nuts carefully (do not overtighten—this could damage the board).
- Reconnect the wiring connectors to their corresponding locations. Ensure the power switch on the board is set to ON



5. Test the Bluetooth Board

- While the hatch is still open, plug the sauna back into the outlet.
- Turn the sauna on and check that the Bluetooth is functioning.
- Once confirmed, screw the roof hatch back in place.

Note: If installing Numbered Bluetooth Boards, the Bluetooth device will appear as "Infrared Sauna [0 - 12]" on your phone, based on the board number. If installing a standard board, it will display as "Infrared Sauna."