

How To Install Full Spectrum Upgrade Heater

- **You will need:**

- Slip Joint Pliers (Optional)
- Two People (Optional)



IMPORTANT

Unplug the Sauna before starting.

Installation Requires both attaching the Heater to the Sauna and Activating the Upgrade Heater Plug.

1

Attach the Upgrade Heater to the Sauna. Remove the Heater Guard on the Heater and existing metal plugs on the Sauna door.

Connect the Upgrade Heater to the plug located on the right side of the Sauna near the door.

Align the the holes in the back of the heater with the holes on the door.

Using the enclosed screws and washers, secure the heater to the glass through the pre-drilled hole.

Upgrade Heater Front

Upgrade Heater Back



Door Mount Bolts & Washers

2

Once attached the Upgrade Heater is ready to be activated.

The activation requires a set of Keypad commands to activate. Shown in Step 3.

Once done the Upgrade Heater bulbs should light up almost instantly.



2A

For older Sauna models that don't have the Jacuzzi logo style Keypad, activation requires a different set of steps.

Sanctuary Models

1. Set Temperature to the max setting.
2. Hold down the Light button for 10 seconds.

Sanctuary Model Upgrade Plug
On sauna floor near glass door



Premier or Essential Models

1. Set Temperature to the max setting.
2. Hold down the Inside & Outside Light buttons simultaneously for five seconds.

Premier Model Upgrade Plug
Front panel below side heater



3

Keypad Commands

1. Turn on the Sauna by hitting the Power button on your Keypad.
2. Hit the temperature button so your Sauna is set to Celsius.
3. Using the TEMP buttons set the Sauna to 60° Celsius.
4. Hold down the Aux button for 5 seconds.



For more questions or concerns, call 800-798-1779 + option 2 for service
Or feel free to email service@infraredsauna.com