

How To Install An Upgrade (Door) Heater

To attach the Upgrade Heater to the sauna, remove the existing metal plugs on the Sauna door.





Align the holes in the back of the heater with the holes on the door.

Using the enclosed screws and washers, secure the heater to the glass through the pre-drilled hole...hand-screwing the bolts

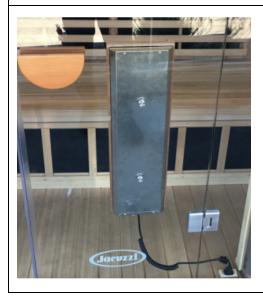








Connect the Upgrade Heater to the plug located on the right side of the Sauna near the door.



Once attached the Upgrade Heater is ready to be activated. The activation requires a set of Keypad commands to activate. Once done the Upgrade Heater bulbs should light up almost instantly.

- 1. Turn on the Sauna by hitting the Power button on your Keypad.
- 2. Hit the temperature button so your Sauna is set to Celsius.
- 3. Using the TEMP buttons set the Sauna to 60° Celsius.
- 4. Hold down the Aux button for 5 seconds.